



ALLIED-LOCKE INDUSTRIES

2025

**SUSTAINABILITY &
ENVIRONMENTAL PERFORMANCE**

Public report | 2022 baseline through 2025

MEASURING PROGRESS. FOCUSING ACTION.

6,073

MTCO₂e Scope 1 + 2
11.8% below 2022

5.85M

kWh electricity
17.0% below 2022

3.30M

lb recycled scrap
+15.6% vs. 2022

2025 at a glance

Allied-Locke Industries has tracked key environmental performance measures since 2022. This public report shares 2025 results and the four-year trend for greenhouse gas emissions, energy, water and recycled production scrap. It is intended to provide customers, employees, suppliers and community stakeholders with a concise view of our environmental performance.



Performance highlights

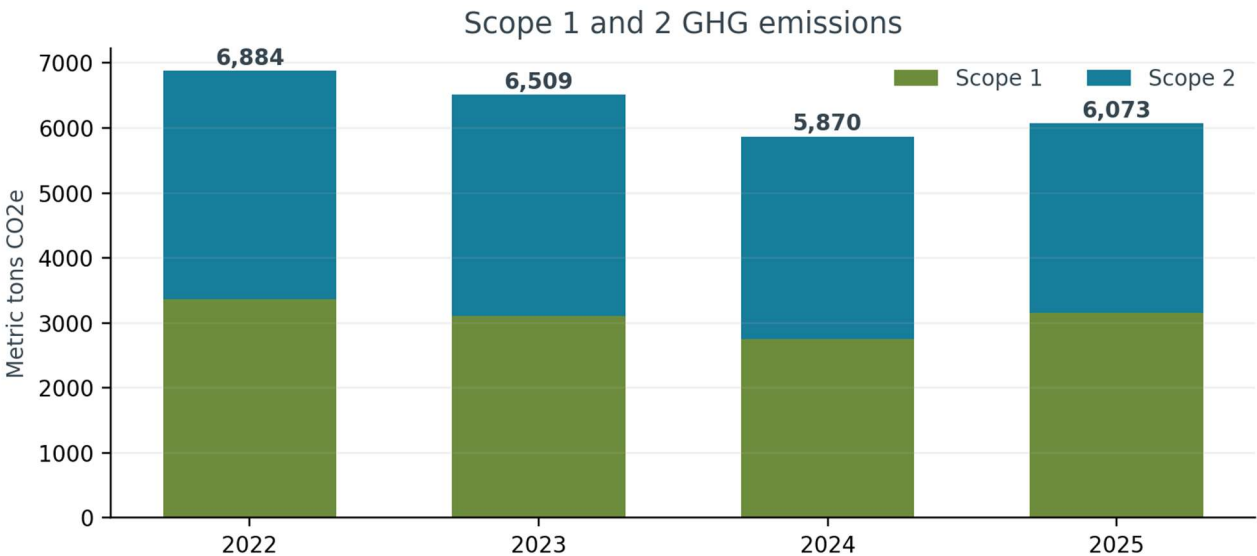
- Combined Scope 1 and Scope 2 emissions were 6,073 MTCO₂e, 11.8% below the 2022 baseline and 3.4% above 2024.
- Electricity use declined every year, reaching 5,852,499 kWh - 17.0% below 2022.
- Water use reached 3,497,948 gallons, 13.0% below 2022 and 0.8% below 2024.
- Natural gas use rose 16.7% from 2024, partially reversing earlier reductions; it remained 4.2% below 2022.
- Recycled production scrap totaled 3,298,654 lb, the highest value in the four-year record, driven by steel scrap.

How to read the results

The figures are absolute operational totals and should not be interpreted as efficiency measures on their own. Year-to-year changes may reflect production volume, product mix, weather, utility emission factors and operating practices. Production-normalized intensity metrics are not included in the current data set.

Greenhouse gas emissions

Combined Scope 1 and 2 emissions declined by 11.8% from the 2022 baseline. Scope 2 improved each year, while Scope 1 increased in 2025 alongside higher natural gas consumption.

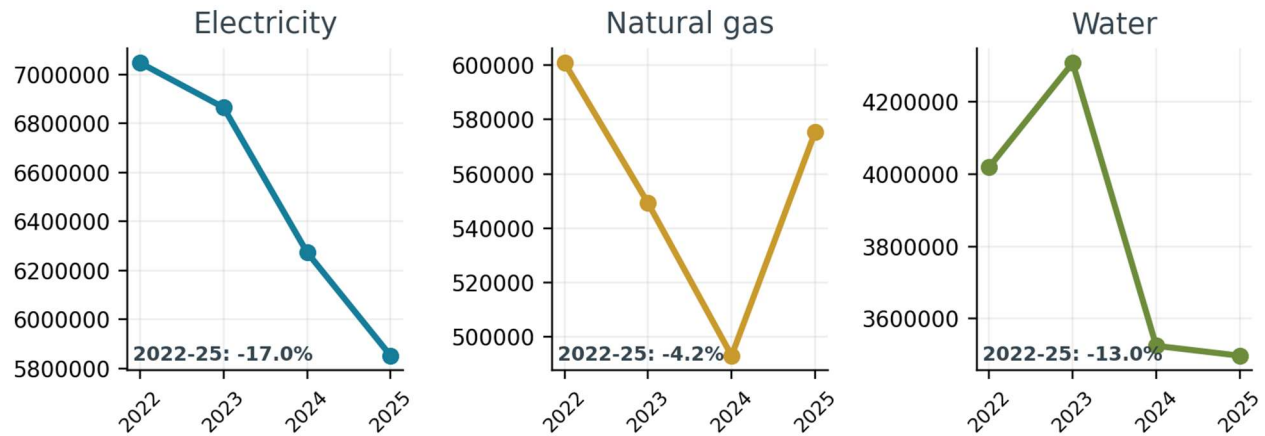


Year	Scope 1	Scope 2	Combined
2022	3,361	3,523	6,884
2023	3,100	3,409	6,509
2024	2,746	3,124	5,870
2025	3,157	2,916	6,073

Units: metric tons of carbon dioxide equivalent (MTCO2e).

Energy and water stewardship

Electricity and water continued their downward trends in 2025. Natural gas increased from the 2024 low, indicating an area for additional review and efficiency analysis.



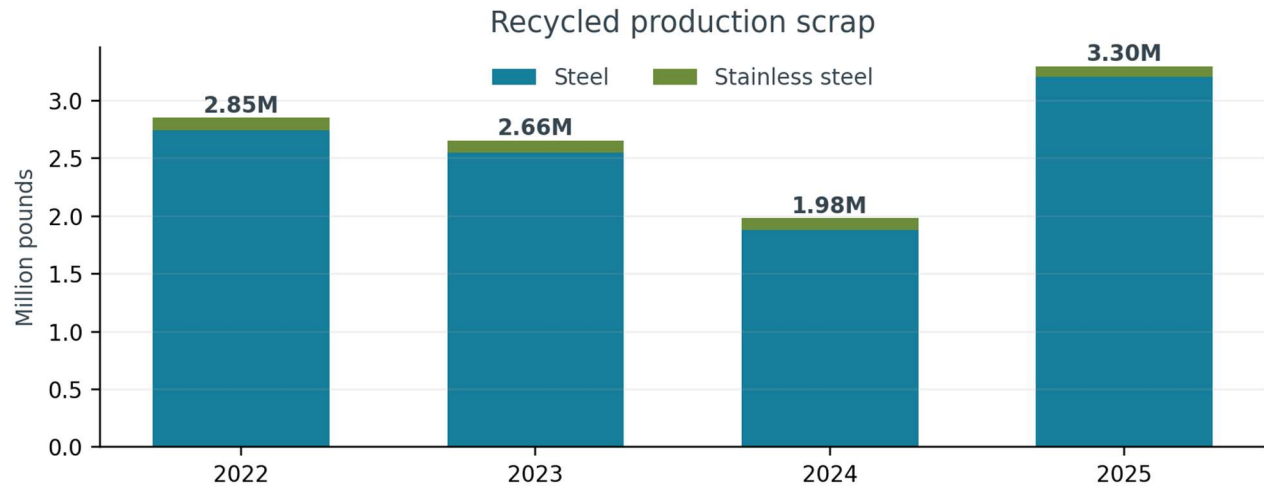
Year	Electricity (kWh)	Natural gas (therms)	Water (gal)
2022	7,047,681	600,925	4,019,004
2023	6,865,598	549,152	4,307,133
2024	6,274,311	492,950	3,525,249
2025	5,852,499	575,416	3,497,948

Area for continued improvement

Natural gas performance can be evaluated through review of furnace schedules, idle-time practices, combustion tuning, maintenance and seasonal demand. Future reporting can also pair energy and water totals with production output to provide greater context.

Materials and recycling

Allied-Locke recycled 3.30 million pounds of production scrap in 2025. Steel represented 97.2% of the reported total. Recycled scrap is reported as material diverted to recycling; it is not a waste-generation or recycling-rate metric.



Year	Stainless steel (lb)	Steel (lb)	Total (lb)
2022	105,231	2,747,200	2,852,431
2023	106,980	2,550,470	2,657,450
2024	100,450	1,882,712	1,983,162
2025	91,251	3,207,403	3,298,654

Area for continued improvement

Tracking total scrap generated, scrap by cause and finished production output would distinguish increased recycling from increased scrap generation and support future recycling-rate and material-yield analysis.

Looking ahead

The four-year data set provides a foundation for deeper analysis and more consistent external reporting. The following areas can strengthen future performance management and disclosure.

1. Add performance context

Develop production-based intensity metrics such as MTCO₂e, kWh, therms and gallons per ton or per unit shipped.

2. Evaluate natural gas use

Review combustion equipment, operating schedules, setpoints, maintenance and potential heat losses.

3. Strengthen scrap insight

Separate recycled quantity from total scrap generation and categorize leading scrap causes.

4. Formalize data controls

Document metric ownership, calculation methods and supporting utility, meter and recycler records.

Reporting basis and limitations

Reporting period: calendar years 2022-2025. Reporting boundary: Allied-Locke Industries operations represented in the company tracking workbook. Source: company-tracked utility, emissions and recycling values. Values may be rounded. The data and this report have not been independently assured, and the report is not presented as being prepared in accordance with a specific voluntary reporting framework.

Scope 1 and Scope 2 totals are presented as recorded in the source workbook. Supporting emission factors, consolidation approach, market- versus location-based Scope 2 treatment, renewable energy instruments, production output and waste-disposal quantities were not included in the source data reviewed. Recycled production scrap includes reported steel and stainless steel only. Forward-looking statements are directional, not formal commitments or targets unless separately adopted and disclosed.

Data summary

Metric	2022 baseline	2025 result	Change
Scope 1 + 2 GHG	6,884	6,073	-11.8%
Electricity (kWh)	7,047,681	5,852,499	-17.0%
Natural gas (therms)	600,925	575,416	-4.2%
Water (gal)	4,019,004	3,497,948	-13.0%
Recycled scrap (lb)	2,852,431	3,298,654	+15.6%